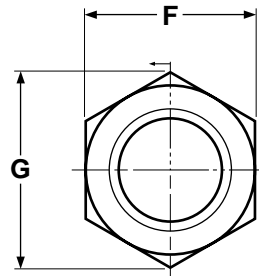
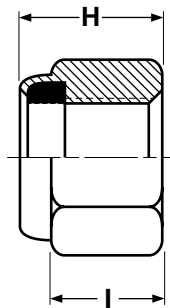


<b>METRIC - NYLON INSERT STOP NUTS, HEAVY PATTERN, CLASS 9 STYLE 2</b>							ISO 7040
Nominal Size	Thread Pitch	F		G	H		I
		Width Across Flats		Width Across Corners	Thickness		Wrenching Height
		Max	Min	Min	Max	Min	Min
M5	0.8	8.00	7.78	8.79	7.20	6.62	3.52
M6	1	10.00	9.78	11.05	8.50	7.92	3.92
M8	1.25	13.00	12.73	14.38	10.2	9.5	5.15
M10	1.5	16.00	15.73	17.77	12.8	12.1	6.43
M12	1.75	18.00	17.73	20.03	16.1	15.4	8.3
M16	2	24.00	23.67	26.75	20.7	19.4	11.28
M20	2.5	30.00	29.16	32.95	25.1	23.0	13.52
M24	3	36	35	39.55	29.5	27.4	16.16
M30	3.5	46	45	50.85	35.6	33.1	19.44
M36	4	55.0	53.8	60.79	42.6	40.1	23.52

<b>Description</b>	Similar in design to a regular nylon insert stop nut except that it is 6-8% thicker. When a screw reaches the collar, the threads and nylon form a tight, frictional fit, restricting movement of the screw when it is subjected to vibration. The nylon insert comes in various colors.
<b>Applications/ Advantages</b>	Provides a greater length of thread engagement than regular nylon insert stop nuts resulting in greater proof load stress properties. Class 9, style 2 metric nylon insert lock nuts are to be used with screw of a Class 9.8 or less. It is able to be reused more times than a two-way reversible nut. It is less expensive than a Grade-C automation lock nut. Nylon insert lock nuts are designed for use in temperatures from -73°C to +120°C.
<b>Material</b>	Class 9 metric nylon insert lock nuts shall be made of a steel which conforms to the following chemical composition-- <i>Carbon: 0.58% maximum; Manganese: 0.25% minimum; Phosphorus: 0.060% maximum; Sulfur: 0.150% maximum.</i> Insert is made of polyamid.
<b>Hardness</b>	<b>M3 - M4:</b> HV 170 - 302 (Rockwell B85 - C30) <b>M5 - M36:</b> HV 188 - 302 (Rockwell B89 - C30)
<b>Proof Load (N/mm<sup>2</sup>)</b>	<b>M3 - M4:</b> 900 <b>M5 - M7:</b> 915 <b>M8 - M10:</b> 940 <b>M12 - M16:</b> 950 <b>M20 - M36:</b> 920
<b>Plating</b>	See Appendix-A for plating information



METRIC - NYLON INSERT STOP NUTS, REGULAR PATTERN, CLASS 8						DIN 985
Nominal Size	F		G	H		I
	Width Across Flats		Width Across Corners	Thickness		Wrenching Height
	Max	Min	Min	Max	Min	Min
M3	5.50	5.32	6.01	4	3.7	2.4
M4	7.00	6.78	7.66	5	4.7	2.9
M5	8.00	7.78	8.79	5	4.7	3.2
M6	10.00	9.78	11.05	6	5.7	4
M7	11.00	10.73	12.12	7.5	7.14	4.7
M8	13.00	12.73	14.38	8	7.64	5.5
M10	17.00	16.73	18.90	10	9.64	6.5
M12	19.00	18.67	21.10	12	11.57	8
M14	22.00	21.67	24.49	14	13.3	9.5
M16	24.00	23.67	26.75	16	15.3	10.5
M18	27.00	26.16	29.56	18	17.66	13
M20	30.00	29.16	32.95	20	18.7	14

Description	Hex nut with a metric thread pitch and a nylon-filled collar at its back end. Class 8, style 1 nuts of a basic diameter greater than M16 are quenched and tempered. When a screw reaches the collar, the threads and nylon form a tight, frictional fit, restricting movement of the screw when it is subjected to vibration. The nylon insert comes in various colors.
Applications/ Advantages	Class 8 metric nylon insert lock nuts are to be used with screw of a Class 8.8 or less. It is able to be reused more times than a two-way reversible nut. It is less expensive than a Grade-C automation lock nut. Nylon insert lock nuts are designed for use in temperatures from -73°C to +120°C.
Material	<b>M3 - M16:</b> AISI 1006, 1010, 1022 or equivalent steel <b>M18 and larger:</b> AISI 1035 or equivalent steel
Hardness	Vickers HV 5: 302 maximum Rockwell: C 30 maximum
Proof Load (N/mm <sup>2</sup> )	800
Plating	DIN 985 nylon insert stop nuts are usually supplied zinc plated. See Appendix-A for more information.